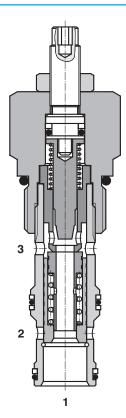
SF32A-K3/I

M27x2 • Q_{max} 90 l/min (24 GPM) • p_{max} 350 bar (5100 PSI)



Technical Features

- > By-pass flow regulator, set flow rate independent of load pressure and temperature changes
- > Adjusted flow rate depends on the orifice area and adjusted differential pressure
- > Hardened precision parts
- > High flow capacity
- > Quiet and modulated response to load changes
- > Used in meter-in applications
- > Wide range of flow rate options
- > In the standard version, the valve is zinc-coated for 240 h protection acc. to ISO 9227

Functional Description

A fixed-orifice, pressure compensated hydraulic flow regulating valve in the form of a screw-in cartridge with variable spring setting. It can be used as a priority flow regulator or a 2-way flow regulator when the by-pass port (2) is blocked.

This valve maintains a constant priority flow from port 1 to port 3 based on the adjustment, regardless of pressure changes downstream on port 3. Excessive flow is directed to port 2.



Technical Data

| Valve size / Cartridge cavity | | M27x2 / K3 | |
|-------------------------------|-------------|-----------------------|-----------------------|
| Max. inlet flow (port 1) | l/min (GPM) | 90 (23.78) | |
| Nominal flow rates | | 4 | 6 |
| Adjustment range | l/min (GPM) | 4 - 40 (1.06 - 10.57) | 6 - 60 (1.59 - 15.85) |
| Max. operating pressure | bar (PSI) | 350 (5080) | |
| Fluid temperature range (NBR) | °C (°F) | -20 +90 (-4 +194) | |
| Mass | kg (lbs) | 0.16 (0.35) | |

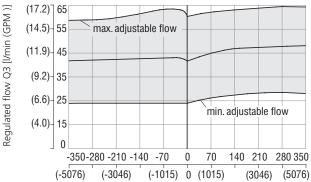
| | | Datasheet | Туре |
|-----------------|-----------------|-----------|-----------------------------------|
| General informa | ation | GI_0060 | Products and operating conditions |
| Valve bodies | In-line mounted | SB_0018 | SB-K3* |
| Cavity details | | SMT_0019 | SMT-K3* |
| Spare parts | | SP_8010 | |

Characteristics measured at $v = 40 \text{ mm}^2/\text{s}$ (195 SUS)

Regulated flow related to input pressure

Measured at constant inlet flow $Q_1 = 50 \text{ l/min} (13.21 \text{ GPM})$

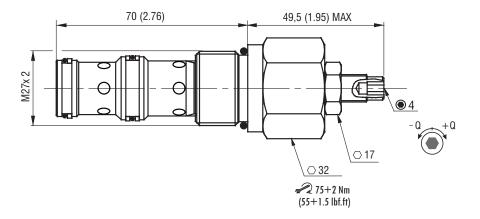
By-pass pressure higher than regulated pressure $p_2 > p_3$ Regulated pressure higher than by-pass pressure $p_3 > p_2$ (17.2) 65



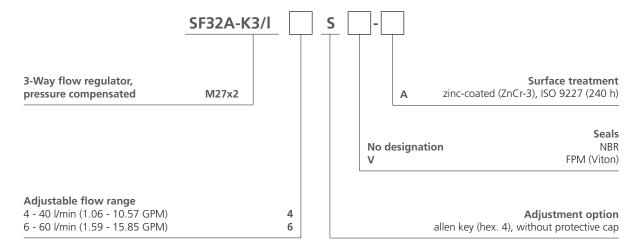
Pressure $\Delta p = (p3-p2)$ [bar (PSI)]

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Ordering Code



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