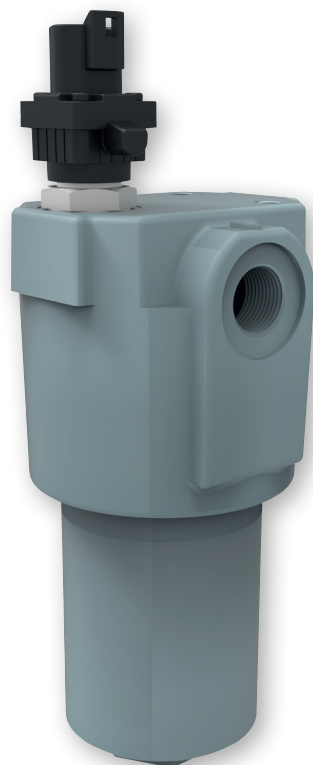


High Pressure Filters – Worldline 100

HD 049 · HD 069

In-line mounting · Operating pressure up to 630 bar / 9137 psi · Nominal flow rate up to 105 l/min / 27.7 gpm



High Pressure Filter HD 049

Description

Application

In the high pressure circuits of hydraulic systems.

Performance features

Protection against wear:

By means of filter elements that even in full-flow filtration meet the highest demands regarding cleanliness classes.

Protection against malfunction:

Through installation near to the control valves or other expensive components. The specific determined flow rate guarantees a closed by-pass valve even at $\leq 200 \text{ mm}^2/\text{s}$ / 927 SUS (cold start condition).

Filter elements

Flow direction from outside to center.

The star-shaped pleating of the filter material results in:

- › large filter surfaces
- › low pressure drop
- › high dirt-holding capacities
- › long service life

Filter maintenance

By using a clogging indicator the correct moment for maintenance is stated and guarantees the optimum utilization of the filter life.

Materials

Filter head:	Spheroidal graphite cast iron (SGI)
Filter bowl:	Cold extruded steel
Coating:	Powder paint resp. phosphate coating/primed
Seals:	NBR (FPM on request)
Filter media:	EXAPOR [®] MAX 3 - inorganic multi-layer microfiber web

Accessories

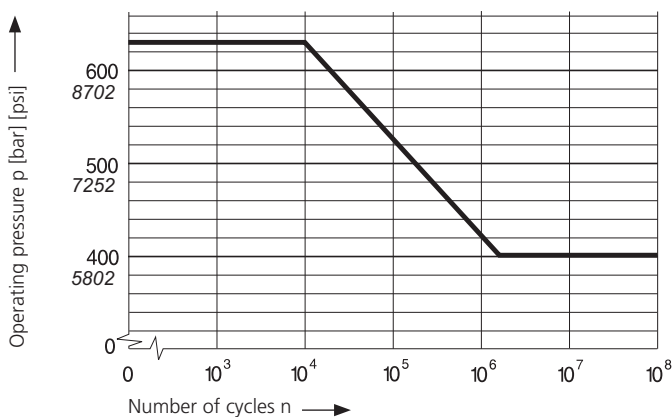
Electrical and / or optical clogging indicators are available on request. Dimensions and technical data see catalog sheet 60.40.

Operating pressure

0 ... 400 bar / 5800 psi, min. 2×10^6 pressure cycles
 Nominal pressure according to DIN 24550

0 ... 630 bar / 9137 psi, min. 10^4 pressure cycles
 Quasi-static operating pressure

Permissible pressures for other numbers of cycles



Nominal flow rate

Up to 105 l/min / 27.7 gpm (see Selection Chart, column 2)
 The nominal flow rates indicated by ARGO-HYTOS are based on the following features:

- › closed by-pass valve at $v \leq 200 \text{ mm}^2/\text{s} / 927 \text{ SUS}$
- › element service life > 1000 operating hours at an average fluid contamination of 0.07 g per l/min / 0.27 g per gpm flow volume
- › flow velocity in the connection lines:
 up to 250 bar $\leq 8 \text{ m/s} / \text{ up to } 3626 \leq 26.3 \text{ ft/s}$
 > 250 bar $\leq 12 \text{ m/s} / > 3626 \leq 39.4 \text{ ft/s}$

Filter fineness

5 $\mu\text{m(c)}$... 16 $\mu\text{m(c)}$
 β -values according to ISO 16889
 (see Selection Chart, column 4 and diagram Dx).

Dirt-holding capacity

Values in g test dust ISO MTD according to ISO 16889
 (see Selection Chart, column 5).

Hydraulic fluids

Mineral oil and biodegradable fluids
 (HEES and HETG, see info-sheet 00.20).

Temperature range

-30 °C ... +100 °C (temporary -40 °C ... +120 °C)
 -22 °F ... +212 °F (temporary -40 °F ... +248 °F)

Viscosity at nominal flow rate

- › at operating temperature: $v < 60 \text{ mm}^2/\text{s} / 280 \text{ SUS}$
- › as starting viscosity: $v_{\text{max}} = 1200 \text{ mm}^2/\text{s} / 5560 \text{ SUS}$
- › at initial operation:
 The recommended starting viscosity can be read from the diagram D (pressure drop as a function of the kinematic viscosity) as follows: Find the 70% Δp of the cracking pressure of the by-pass valve on the vertical axis. Draw a horizontal line so that it intersects the Δp curve at a point. Read this point on the horizontal axis for the viscosity.

Mounting position

Preferably vertical, filter head on top.

Connection

Threaded ports according to

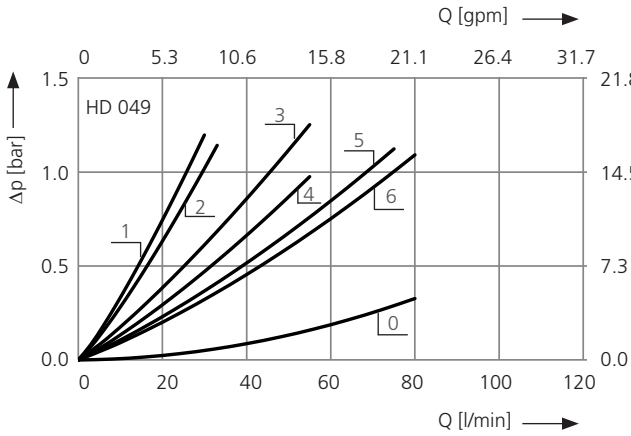
- › ISO 228 or DIN 13
- › SAE standard J514

Sizes see Selection Chart, column 6
 (other port threads on request).

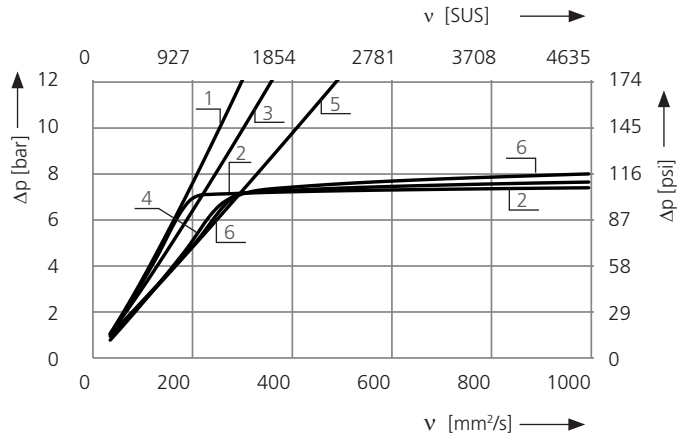
For installation recommendations, see info sheet 00.325.

Δp-curves for complete filters in Selection Chart, column 3

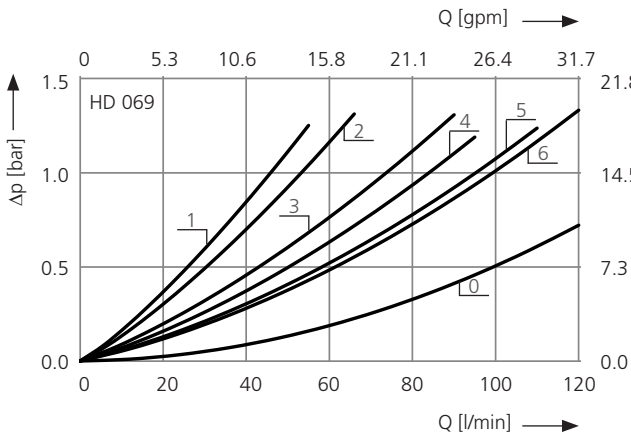
D1 Pressure drop as a function of the **flow volume** at $v = 35 \text{ mm}^2/\text{s}$ / 162 SUS (0 = casing empty)



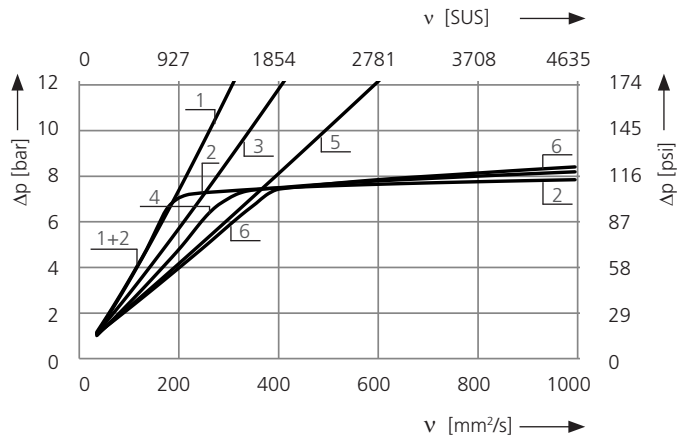
Pressure drop as a function of the **kinematic viscosity** at nominal flow



D2 Pressure drop as a function of the **flow volume** at $v = 35 \text{ mm}^2/\text{s}$ / 162 SUS (0 = casing empty)

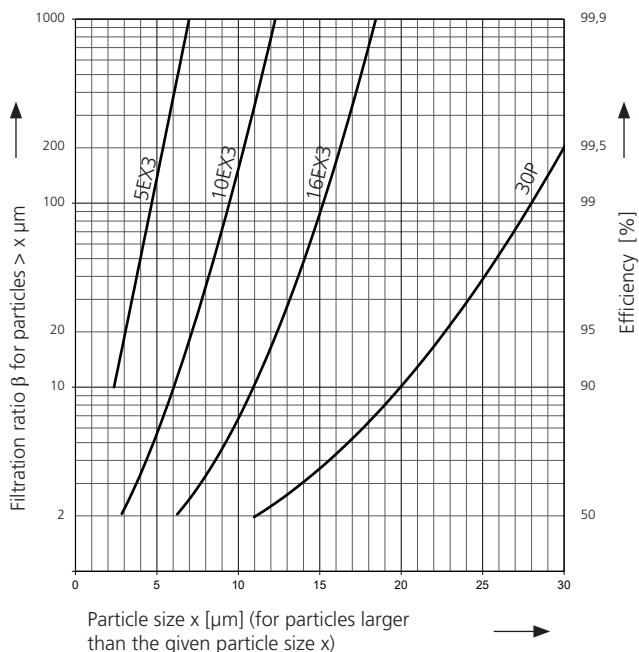


Pressure drop as a function of the **kinematic viscosity** at nominal flow



Filter fineness curves in Selection Chart, column 4

Dx Filtration ratio β as a function of particle size x obtained by the Multi-Pass-Test according to ISO 16889



The abbreviations represent the following β -values resp. finenesses:

For EXAPOR®MAX 3 and Paper elements:

- 5EX3 = $\beta_{5(c)} = 200$ EXAPOR®MAX 3
- 10EX3 = $\beta_{10(c)} = 200$ EXAPOR®MAX 3
- 16EX3 = $\beta_{16(c)} = 200$ EXAPOR®MAX 3
- 30P = $\beta_{30(c)} = 200$ Paper

Based on the structure of the filter media of the 30P paper elements, deviations from the printed curves are quite probable.

For screen elements

- 40S = screen material with mesh size 40 μm
 - 60S = screen material with mesh size 60 μm
 - 100S = screen material with mesh size 100 μm
- Tolerances for mesh size according to DIN 4189

For special applications, finenesses differing from these curves are also available by using special composed filter media. teralien möglich.

Selection Chart

Part No.	Nominal flow rate	Pressure drop see diagram D curve no.	Filter fineness diag. Dx	Dirt-holding capacity	Connection A/B	Cracking pressure of by-pass	Symbol	Replacement element Part No.	Weight	Clogging indicator Cracking pressure ()	Remarks
	l/min		g		bar			kg	bar		
1	2	3	4	5	6	7	8	9	10	11	12
HD 049-189 ED8	27	D1/1	5EX3	4.8	G½	-	4	V3.0510-13 ²	3.9	electrical (5)	change-over
HD 049-169	30	D1/2	5EX3	5.6	G½	7	1	V3.0510-03	3.8	-	-
HD 049-186 ED8	47	D1/3	10EX3	5.1	G½	-	4	V3.0510-16 ²	3.9	electrical (5)	change-over
HD 049-166¹	50	D1/4	10EX3	6.8	G½	7	1	V3.0510-06	3.8	-	-
HD 049-188 ED8	65	D1/5	16EX3	5.8	G½	-	4	V3.0510-18 ²	3.9	electrical (5)	change-over
HD 049-168¹	75	D1/6	16EX3	6.9	G½	7	1	V3.0510-08	3.8	-	-
HD 049-268¹	75	D1/6	16EX3	6.9	M18 x 1.5	7	1	V3.0510-08	3.8	-	unpainted ³
HD 069-189 ED8	50	D2/1	5EX3	8.7	G½	-	4	V3.0520-13 ²	5.1	electrical (5)	change-over
HD 069-169	60	D2/2	5EX3	12	G½	7	1	V3.0520-03	4.9	-	-
HD 069-186 ED8	80	D2/3	10EX3	11	G¾	-	4	V3.0520-16 ²	5.1	electrical (5)	change-over
HD 069-166¹	85	D2/4	10EX3	14	G¾	7	1	V3.0520-06	4.9	-	-
HD 069-188 ED8	100	D2/5	16EX3	12	G¾	-	4	V3.0520-18 ²	5.1	electrical (5)	change-over
HD 069-168¹	105	D2/6	16EX3	15	G¾	7	1	V3.0520-08	4.9	-	-
HD 069-268¹	105	D2/6	16EX3	15	G¾	7	1	V3.0520-08	4.9	-	unpainted ³

¹ Preferred type, no minimum order quantity required

² Element differential pressure up to 160 bar, clogging indicator required

³ Housing primed/phosphated

Optical or electrical clogging indicators can be provided for clogging monitoring. When ordering filters with integrated monitoring, the clogging indicator code must be added to the order number of the desired filter variant (basic unit) (to be found in catalog sheet 60.40, column 2)

Suitable clogging indicators can be found in catalog sheet 60.40. The required version of the clogging indicator is specified by the code (selection charts, column 2).

Order example: The filter HD 049-169 is to be supplied with an optical indicator with automatic reset.

Order code: HD 049-169 OD1

Part No. (basic unit) _____

Clogging indicator _____

Remarks:

- › The switching pressure of the clogging indicator has always to be lower than the cracking pressure of the by-pass valve (see Selection Chart, column 7).
- › For versions with electrical clogging indicator, the device socket is not included in the scope of delivery.
- › For the electrical clogging indicator of type DIN EN 175301-803 (ED8 and ED9), a device socket with two LEDs is available, which additionally enables visual indication of the filter contamination (order no. DG 041.1200).
- › The filters listed in this chart are standard filters. Other designs available on request.

Selection Chart

Part No.	Nominal flow rate	Pressure drop see diagram D1/curve no.	Filter fineness no.	Dirt-holding capacity	Connection A/B	Cracking pressure of by-pass	Symbol	Replacement element Part No.	Weight	Clogging indicator Cracking pressure ()	Remarks
	gpm		g	SAE	psi			lbs	psi		
1	2	3	4	5	6	7	8	9	10	11	12
HD 049-789 ED8	7.1	D1/1	5EX3	4.8	-8 ³	-	4	V3.0510-13 ²	8.6	electrical (73)	change-over
HD 049-769	7.9	D1/2	5EX3	5.6	-8 ³	102	1	V3.0510-03	8.4	-	-
HD 049-786 ED8	12.4	D1/3	10EX3	5.1	-8 ³	-	4	V3.0510-16 ²	8.6	electrical (73)	change-over
HD 049-766¹	13.2	D1/4	10EX3	6.8	-8 ³	102	1	V3.0510-06	8.4	-	-
HD 049-788 ED8	17.2	D1/5	16EX3	5.8	-8 ³	-	4	V3.0510-18 ²	8.6	electrical (73)	change-over
HD 049-798¹	19.8	D1/6	16EX3	6.9	-8 ³	102	1	V3.0510-08	8.4	-	-
HD 069-789 ED8	13.2	D2/1	5EX3	8.7	-8 ³	-	4	V3.0520-13 ²	11.2	electrical (73)	change-over
HD 069-769	15.9	D2/2	5EX3	12	-8 ³	102	1	V3.0520-03	10.8	-	-
HD 069-786 ED8	21.1	D2/3	10EX3	11	-12 ⁴	-	4	V3.0520-16 ²	11.2	electrical (73)	change-over
HD 069-766¹	22.5	D2/4	10EX3	14	-12 ⁴	102	1	V3.0520-06	10.8	-	-
HD 069-788 ED8	26.4	D2/5	16EX3	12	-12 ⁴	-	4	V3.0520-18 ²	11.2	electrical (73)	change-over
HD 069-768¹	27.7	D2/6	16EX3	15	-12 ⁴	102	1	V3.0520-08	10.8	-	-

¹ Preferred type, no minimum order quantity required

² Element differential pressure up to 2320 psi, clogging indicator required

³ Corresponds to 3/4-16 UNF-2B

⁴ Corresponds to 1/16-12 UN-2B

Optical or electrical clogging indicators can be provided for clogging monitoring. When ordering filters with integrated monitoring, the clogging indicator code must be added to the order number of the desired filter variant (basic unit) (to be found in catalog sheet 60.40, column 2)

Suitable clogging indicators can be found in catalog sheet 60.40. The required version of the clogging indicator is specified by the code (selection charts, column 2).

Order example: The filter HD 049-769 is to be supplied with an optical indicator with automatic reset.

Order code: **HD 049-769 OD1**

Part No. (basic unit) _____

Clogging indicator _____

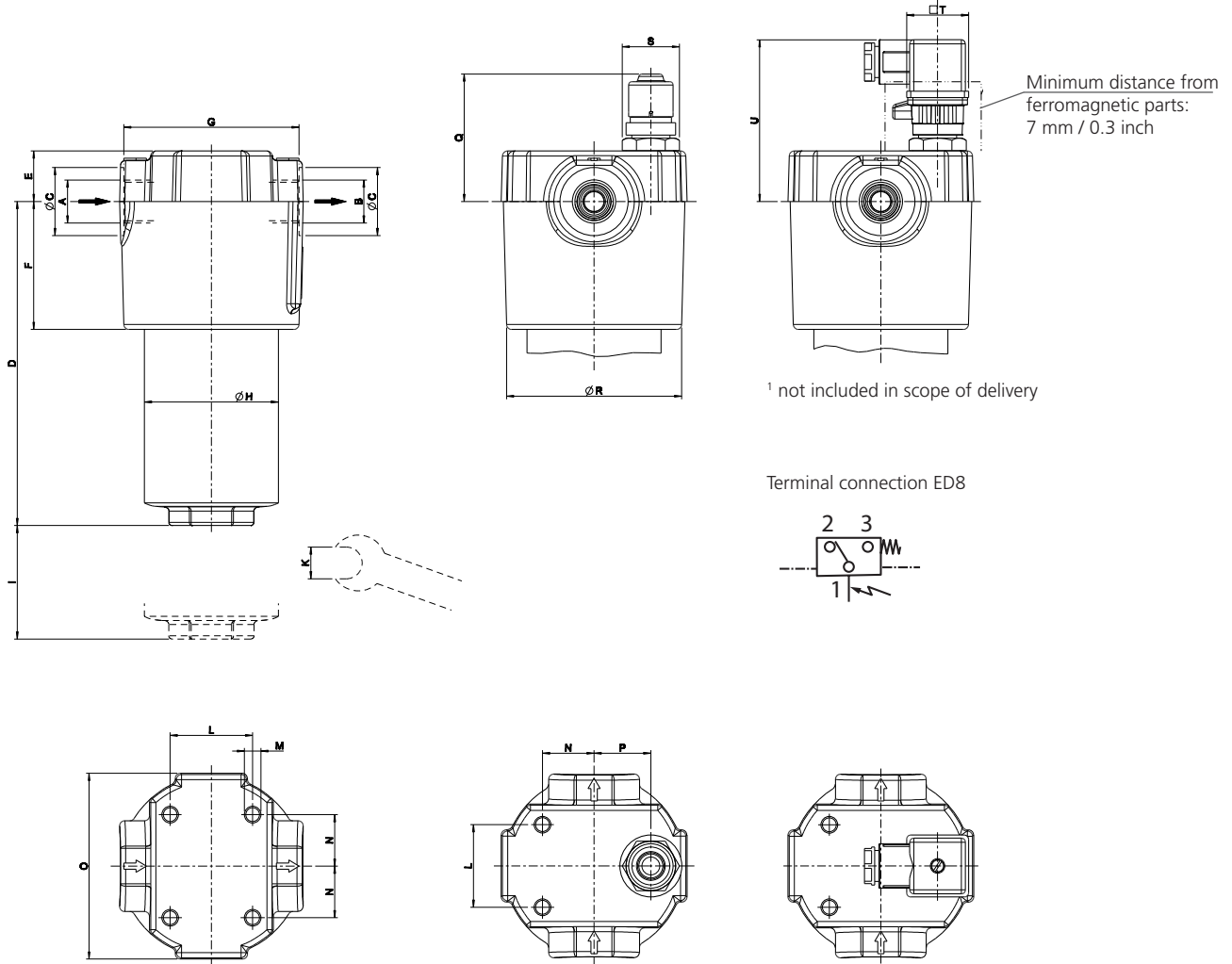
Remarks:

- › The switching pressure of the clogging indicator has always to be lower than the cracking pressure of the by-pass valve (see Selection Chart, column 7).
- › For versions with electrical clogging indicator, the device socket is not included in the scope of delivery.
- › For the electrical clogging indicator of type DIN EN 175301-803 (ED8 and ED9), a device socket with two LEDs is available, which additionally enables visual indication of the filter contamination (order no. DG 041.1200).
- › The filters listed in this chart are standard filters. Other designs available on request.

Dimensions

Version with integrated optical clogging indicator OD1

Version with integrated electrical clogging indicator ED8 with device socket ¹



Measurements in mm

Type	A/B	C	D	E	F	G	H	I	K	L	M Ø/depth	N	O	P	Q	R	S	T	U
HD 049	M18 x 1.5 resp. G½	28 / 33	158	24.5	61	84	65	55	AF 36	40	M8 / 12	25	89	27.5	62	85	AF 24	□ 30	79
HD 069	G½, G¾	33 / 36	254	24.5	61	84	65	55	AF 36	40	M8 / 12	25	89	27.5	62	85	AF 24	□ 30	79

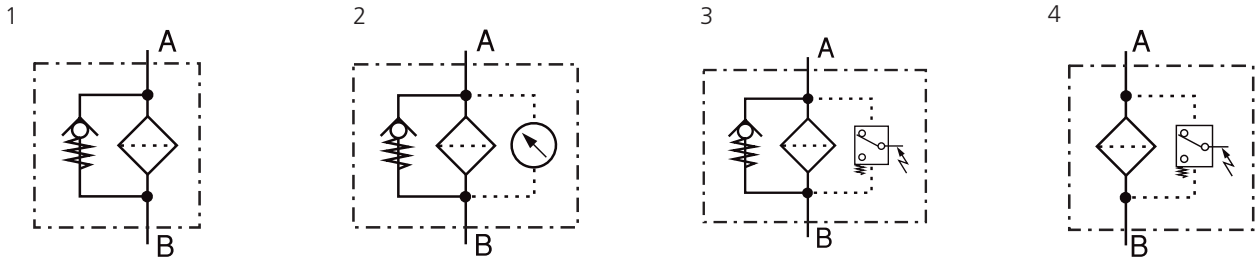
Measurements in inch

Type	A/B	C	D	E	F	G	H	I	K mm	L	M Ø/depth	N	O	P
HD 049	-8 SAE	1.10/1.30	6.22	0.96	2.40	3.31	2.56	2.17	AF 36	1.57	²	0.98	3.50	1.08
HD 069	-8 SAE / -12 SAE	1.30/1.42	10.00	0.96	2.40	3.31	2.56	2.17	AF 36	1.57	²	0.98	3.50	1.08

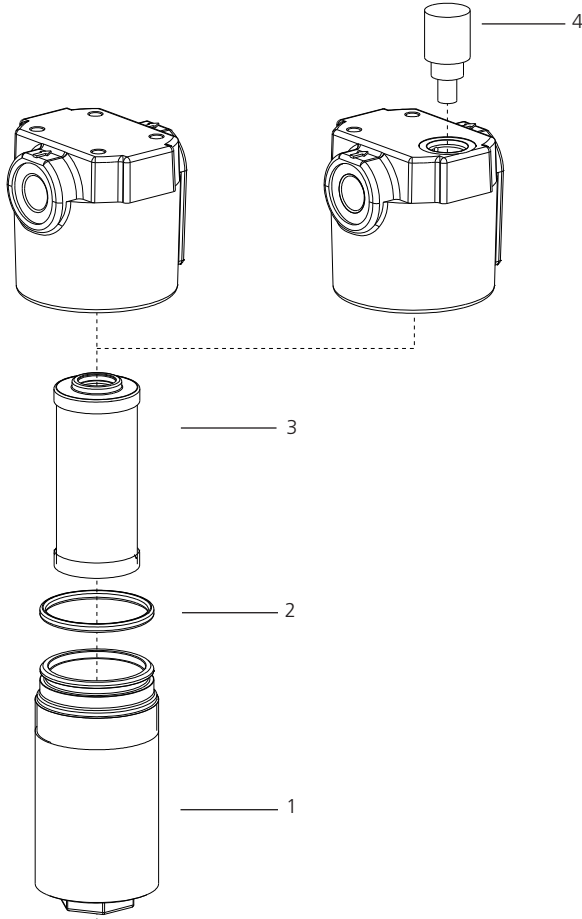
Type	Q	R	S mm	T	U
HD 049	2.44	3.35	AF 24	□ 1.18	3.11
HD 069	2.44	3.35	AF 24	□ 1.18	3.11

² 5/16-18 UNC-2B / 0.47

Symbols



Spare Parts



Pos.	Designation	Part No.
1	Filter bowl HD 049	HD 052.0102
1	Filter bowl HD 069	HD 072.0102
2	O-ring 53.57 x 3.53 mm 2.11 x 0.14 inch	N007.0543/1
3	Replacement filter element	s. Chart / col. 9
4	Clogging indicator	s. catalog sheet 60.40

The functions of the complete filters as well as the outstanding features of the filter elements assured by ARGO-HYTOS can only be guaranteed if original ARGO-HYTOS spare parts are used.

Quality Assurance

Quality management according to DIN EN ISO 9001

To ensure constant quality in production and operation, ARGO-HYTOS filter elements undergo strict controls and tests according to the following ISO standards:

ISO 2941	Verification of collapse / burst pressure rating
ISO 2942	Verification of fabrication integrity (Bubble Point Test)
ISO 2943	Verification of material compatibility with fluids
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-Pass-Test (evaluation of filter fineness and dirt-holding capacity)
ISO 23181	Determination of resistance to flow fatigue using high viscosity fluid

Before release into the series production the filter casing is tested for fatigue strength in our pressure pulse test rig. Various quality controls during the production process guarantee the leakfree function and solidity of our filters.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.